INSTALLATION INSTRUCTIONS

General MODEL AC-1 HIGH EFFICIENCY AIR CLEANER

FOR INSTALLATION IN THE RETURN AIR DUCT OF ANY FORCED AIR HEATING AND COOLING SYSTEM



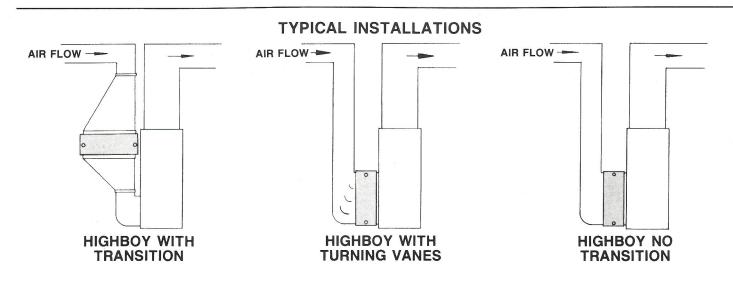
REFER TO MEDIA CHANGE INSTRUCTIONS ON SIDE OF MEDIA FRAME FOR INSTALLATION OF

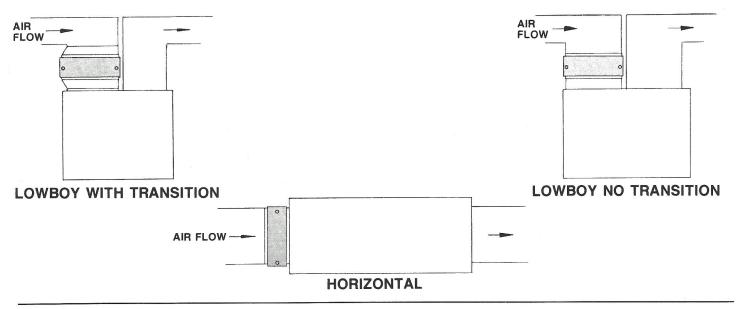
AIR CLEANER MEDIA AND PLEAT SPACERS.

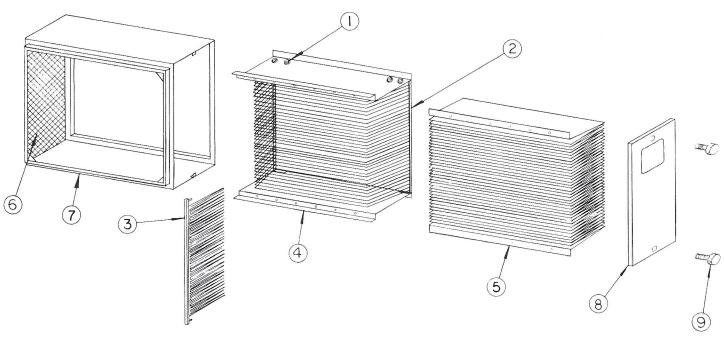
This air cleaner is designed for use in systems up to 2000 CFM. For higher airflows additional units may be required. Several typical installations are shown below. Choose the appropriate method for each installation.

IMPORTANT: A 26 inch clearance must be allowed for removal of the media frame assembly from the air cleaner cabinet.

- 1. Remove two thumb screws from front of cabinet and remove front cover.
- 2. Slide media frame assembly from air cleaner cabinet.
- 3. Turn off electricity to furnace.
- 4. Remove and discard existing furnace air filter.
- 5. Install air cleaner cabinet in return air system. Be sure to follow airflow direction arrows on interior of cabinet.
- 6. Install a duct support from the floor if necessary. Duct transitions or turning vanes are recommended in highboy installations.
- 7. Tape all joints in duct work between air cleaner and blower compartment.
- 8. Slide the media frame into the air cleaner cabinet. Be sure the airflow arrow on the media frame is in the same direction as the arrow in the cabinet. The plastic pleat spacers are always on the downstream side of the filter media. Replace cover and thumb screws.
- 9. If a condition indicator is to be used, install on a vertical duct surface between the air cleaner and the furnace blower.
- 10. Turn on furnace and check performance of all equipment.







| ITEM | PART NO. | PART NAME | NUMBER REQ'D. |
|------|----------|---|---------------|
| 1 | P178 | SCREW | 8 |
| 2 | 12751 | SEPARATOR ASSEMBLY | 1 |
| 3 | 12757 | PLEAT SPACER | 6 |
| 4 | 12754 | SIDE FRAME ASSEMBLY | 2 |
| 5 | 12758 | AIR CLEANER MEDIA ASSEMBLY | 1 |
| | 12749 | MEDIA FRAME ASSEMBLY COMPLETE (INCLUDES ITEMS 1 THRU 5) | 1 |
| 6 | 12762 | FILTER PAPER END SEAL KIT | 1 |
| 7 | 12740 | AIR CLEANER CABINET | 1 |
| 8 | 12769 | COVER ASSEMBLY | 1 |
| 9 | 12748 | THUMB SCREW | 2 |

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